

This ready-to-use cutting oil has special sulfo-chlorinated extreme pressure additives for extended tool life and increased production. It provides the high performance lubrication required for use with high carbon steels, stainless and other hard alloys as well as free machining steels.

Cutting and tapping oil clings to the cutting tool for excellent residual lubrication to make cleaner cuts, smoother finished surfaces and cooler tool temperatures. Ideal for use in all milling, boring, cutting, grinding, tapping, threading, sawing and other machining operations, this versatile oil allows better workpiece visibility and protection against rust.

This product is ready-to-use – do not dilute. Not recommended for use on copper or aluminum.

# CUTTING AND TAPPING OIL

READY-TO-USE  
COOLANT AND LUBRICANT  
FOR DRILLING, TAPPING, CUTTING  
AND ALL MACHINING OPERATIONS

## WARNING

Harmful or fatal if swallowed.  
See side panel for further cautions  
and first aid instructions.

**KEEP OUT OF REACH OF CHILDREN**

Sold By:

## WARNING

Harmful or fatal if swallowed. Contains petroleum distillates. Avoid prolonged contact with skin or breathing of vapor. Use only with adequate ventilation. If swallowed, do NOT induce vomiting. Call a physician immediately.

**KEEP OUT OF REACH OF CHILDREN**

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NET CONTENTS:

5 6 20 30 35 55  
GALLONS