

**DESCRIPTION**

This product is a multi-functional formula with all the necessary chemicals for a complete boiler treatment in one convenient liquid. It combines hardness control with oxygen scavengers and a volatile amine corrosion inhibitor that travels with the steam to protect steam and condensate plumbing.

**DIRECTIONS**

The dosage will depend on the percent of condensate returned, makeup water characteristics and initial cleanliness of heat transfer surfaces. The treatment program must be accompanied by a program of regular blowdown to remove sludge and suspended solids from the boiler.

This product may be fed on a "one-shot" basis or with an automated continuous system. Gradual and continuous feeding is recommended for industrial process and other large boilers. It may be mixed with other boiler treatment chemicals and diluted with water for convenient feeding. If the boiler water system has not been previously treated, add a starting dose of twice the amount recommended for weekly maintenance for the first four weeks.

**For weekly maintenance:** Add 1/2 gallon (2 quarts) of this product per week for each 25 horsepower of boiler capacity. This use rate may vary due to feedwater hardness and differences in a boiler's rated horsepower versus the boiler's operational horsepower.

Control the level of product by maintaining a hydroxide (OH) alkalinity levels between 150-250 ppm and sulfite levels of between 20-40 ppm.

**Blowdown:** Open the blowdown valve until the level drop in the sight glass is reached, recommended starting point is 2 inches twice per week. Blowdown schedules will vary depending upon water hardness and permissible cycles of concentration.

# BOILER COMPLETE TREAT "S"

SUPERIOR PROTECTION  
IN SOFT WATER SYSTEMS

CONTAINS OXYGEN SCAVENGER  
AND STEAM LINE TREATMENT

**WARNING:**

Harmful if swallowed. May cause severe burns. See back panel for further precautions and first aid instructions.

**KEEP OUT OF REACH OF CHILDREN**

SOLD BY:

**WARNING:**

Harmful if swallowed. May cause severe burns. Do not take internally. Avoid contact with eyes, skin and mucous membranes.

**FIRST AID:**

**If Swallowed:** Give person several glasses of water. DO NOT induce vomiting. Obtain immediate medical assistance.

**If In Eyes:** Flush with plenty of cool water for at least 15 minutes. Obtain immediate medical assistance.

**If On Skin:** Wash thoroughly with soap and water. If irritation persists, obtain medical assistance.

**KEEP OUT OF REACH OF CHILDREN**

This Product Contains	CAS No.
Water	.....7732-18-5
Polyacrylate Scale Inhibitor	.....No CAS Number
Potassium Hydroxide	.....1310-58-3
Diethylethanolamine	.....100-37-8
Tetrapotassium Pyrophosphate	.....7320-34-5

196092809

**NET CONTENTS:**

5    6    20    30    35    55  
GALLONS

